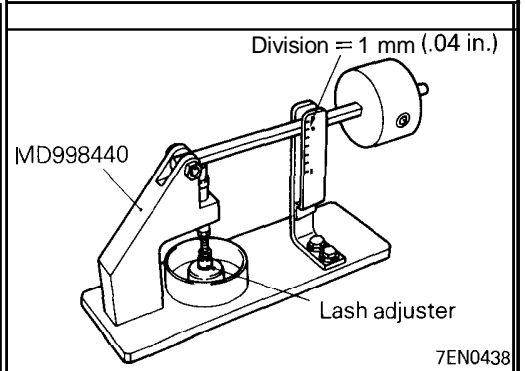


6EN057

- (1) Immerse the lash adjuster in clean diesel fuel.
- (2) While lightly pushing down the inner steel ball using the small wire, move the plunger up and down four or five times to bleed air.
Use of the Retainer facilitates the air bleeding of the rocker arm mounted type lash adjuster.
- (3) Remove the small wire and press the plunger. If the plunger is hard to be pushed in, the lash adjuster is normal. If the plunger can be pushed in all the way readily, bleed the lash adjuster again and test again. If the plunger is still loose, replace the lash adjuster.

Caution

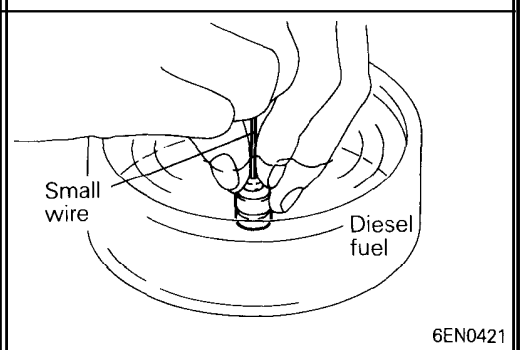
Upon completion of air bleeding, hold the lash adjuster upright to prevent the inside diesel fuel from spilling.



7EN0438

- (4) After air bleeding, set the lash adjuster on the special tool (Leak down tester MD998440).
- (5) After the plunger has gone down somewhat 0.2 – 0.5 mm (.008 – .020 in.), measure the time taken for it to go down 1 mm (.04 in.). Replace if the measured time is out of specification.

**Standard value: 4 – 20 seconds / 1 mm (.04 in.)
[Diesel fuel at 15 – 20°C (50 – 68°F)]**

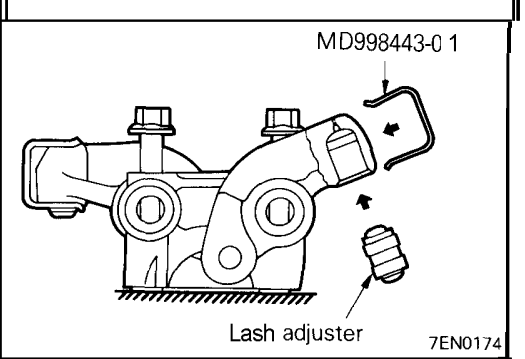


6EN0421

INSTALLATION SERVICE POINTS

◆A◆ LASH ADJUSTER INSTALLATION

- (1) Immerse the lash adjuster in clean diesel fuel.
- (2) Using a small wire, move the plunger up and down 4 or 5 times while pushing down lightly on the check ball in order to bleed out the air.



7EN0174

- (3) Insert the lash adjuster to rocker arm, being careful not to spill the diesel fuel. Then use the special tool to prevent the adjuster from falling while installing it.